



DAG-70G-1

Maintenance Manual



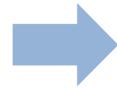
YANGSAN MACHINERY



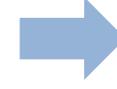
DAG-70G-1_Disassembly



1) 제품 확인



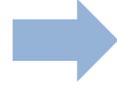
2) 휠가드 분해
(10mm 스패너, 5mm 육각렌치)



3) 휠 가드를 분리한 모습.



4) 휠너트 플랜지 분해



5) 핸들 바디를 분해한다.
(38mm 스패너)



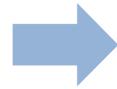
6) 케이싱에서 모터ASSY 분리



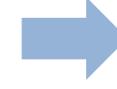
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7) 휠가드ASSY,모타ASSY,핸들 바디ASSY,분리한모습.



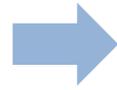
8) 휠홀더 플렌지 분해



9) 앞카바 분해



10) 휠스핀들 ASSY 등이 분해 된 모습



11) 핸들바디를 분해.
(38mm스패너)



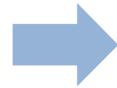
12) 핸들바디 ASS,Y 분해된 모습



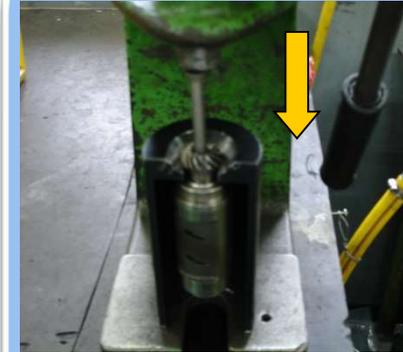
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13) 가바 나 ASS,Y분해
(17mm스패너)



14) 모터ASS,Y에서 가바나
ASS'Y 분해된 모습.



15) 구동기어 분해



16) 실린더 분해



17) 뒷판,로타 분해



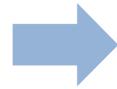
18) 모터 ASS,Y 분해된 모습



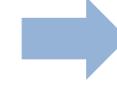
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19) 피동기어 스프링 분해



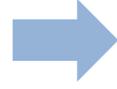
20) 피동기어 분해



21) 베어링 분해



22) 휠스핀들 ASSY 분해 사진



23) 실린더 앞판 조립



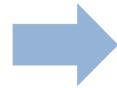
24) 실린더 앞판, 로타 거리 조정



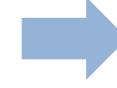
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25) 구동기어 조립



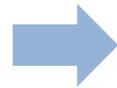
26) 실린더 뒷판 조립



27) 모터 ASSY 인라인 조정



28) 케이싱에 모터 ASSY 조립



29) 핸들바디 조립