



# DAG-6SX-1

Maintenance Manual



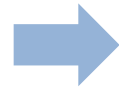
**YANGSAN MACHINERY**



# DAG-6SX-1\_Disassembly



1) 제품 확인



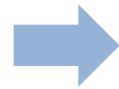
2) WHEEL COVER 분해



3) WHEEL COVER 분해 모습



4) WHEEL NUT FLANGE 분해



5) WHEEL NUT FLANGE 분해 모습



6) NUT CAP 분해



# DAG-6SX-1\_Disassembly



7) HANDLE BODY 분해



8) 분해된 모습



9) WHEEL HOLD FLANGE 분해



10) BEARING COVER 분해  
(바를 사용)



11) BEARING COVER 분해  
(IMPACT WRENCH 사용)



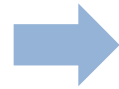
12) O-RING 분해



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13) OIL SEAL 분해



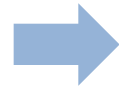
14) BEARING(608ZZ) 분해



15) BEARING(608ZZ) 분해



16) 분해된 모습



17) BEARING(9204ZZ)분해



18) DRIVEN GEAR 분해

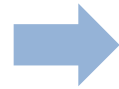




# DAG-6SX-1\_Disassembly



19) SPINDLE ASS' Y 분해모습



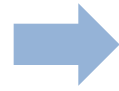
20) GOVERNOR 분해



21) DRIVING GEAR 분해



22) FRONT PLATE 분해



23) REAR PLATE 분해



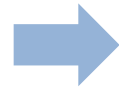
24) REAR PLATE BEARING(6001ZZ) 분해



## DAG-6SX-1\_Disassembly



25) MOTOR ASS' Y 분해 모습



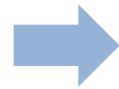
26) AIR INLET BUSHING 분해



27) HANDLE BODY 분해 모습



28) ROTOR 앞뒤면을 오일스톤 등으로 다듬는다



29) FRONT와 BEARING(6301ZZ)를 조립



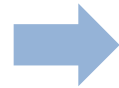
30) ROTOR와 FRONT 간격 조정(0.02mm)



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31) ROTOR에 BLADE를 조립



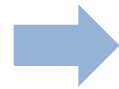
32) CYLINDER 조립



33) REAR PLATE 조립



34) MOTOR ASSY 인라인 조정



35) DRIVING GEAR 조립



36) GOVERNOR 조립





# DAG-6SX-1\_Disassembly



37) KEY, DRIVING GEAR 조립



38) SPACER, BEARING(6204ZZ)  
조립



39) CASING에 BEARING  
WASHER 조립



40) BEARING(608ZZ) 조립



41) DRIVEN GEAR에 구리스  
도포



42) CASING에 SPINDEL  
ASS' Y 조립

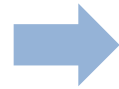




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43) O-RING 조립



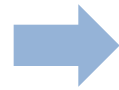
44) OIL SEAL 조립



45) BEARING COVER 조립  
(핸들 바사용)



46) BEARING COVER 조립  
(IMPACT WRENCH 사용)



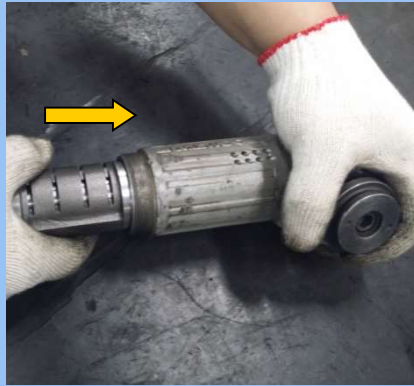
47) WHELL HOLDER FLANGE 조립



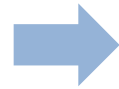
48) WHEEL NUT FLANGE 조립



# DAG-6SX-1\_Disassembly



49) CASING에 MOTOR 조립



50) NUT CAP 조립



51) WHEEL GUARD 조립



52) TEST