



DS-4TS-10

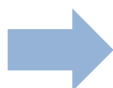
Maintenance Manual



DS-4TS-10_Disassembly



1)제품 확인



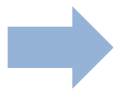
2)SNAP RING 분해



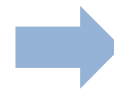
3)CLUTCH HOUSING 치구고정



4)CLUTCH HOUSING 분해



5)CLUTCH HOUSING 분해 모습



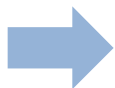
6)GEAR CASE 분해



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7) PUSH ROD 분해



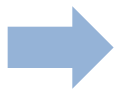
8) ROTOR ASSY 분해



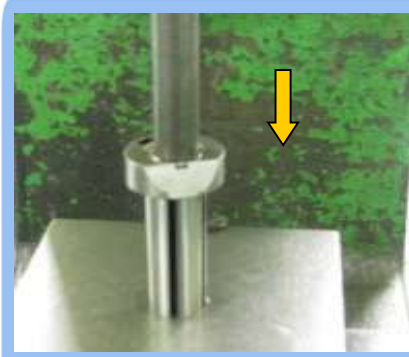
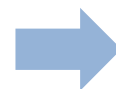
9) MOTOR HOUSING과 MOTOR ASSY 분해 모습



10) ROTOR에서 LOWER PLATE 분해



11) MOTOR ASSY 분해 모습



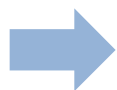
12) ROTOR와 UPPER PLATE 조립



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13)MOTOR 간격 조정



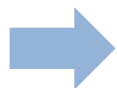
14)LOWER PLATE 조립



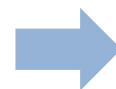
15)ROTOR PINION 조립



16)MOTOR HOUSING에 ROTOR
ASSY 조립



17) MOTOR HOUSING에 ROTOR
ASSY 조립 후 확인



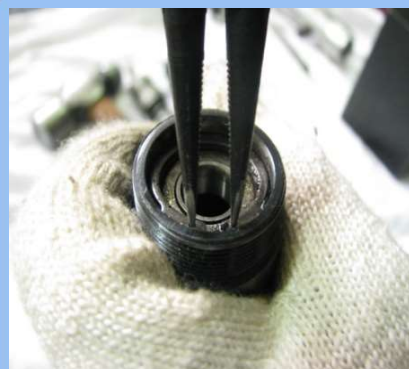
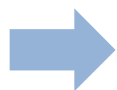
18)GEAR CAGE 분해



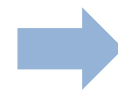
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19) GEAR CAGE 분해 모습



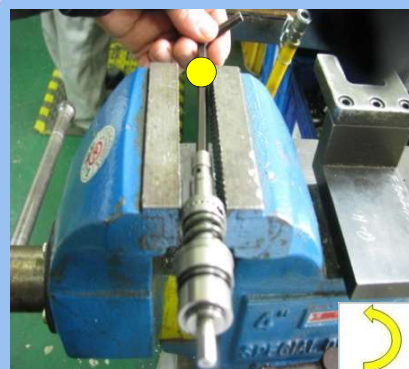
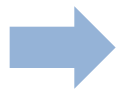
20) SNAP RING 분해 (오무림)



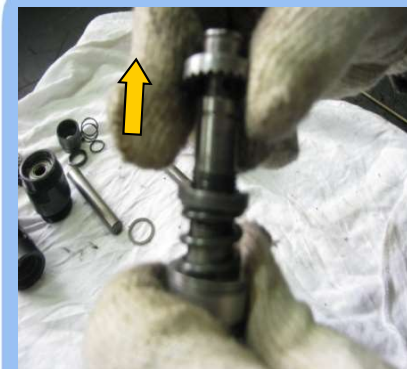
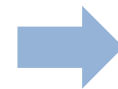
21) BEARING 분해



22) GEAR CAGE 분해 모습



23) SPINDLE ASSY 분해



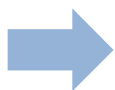
24) ADJUSTING NUT 분해



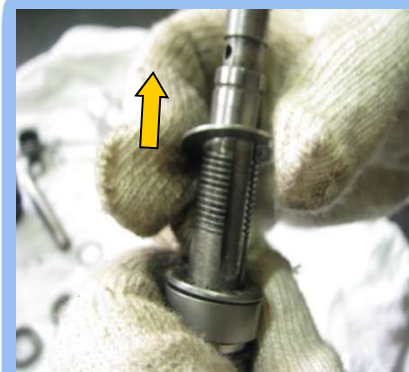
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25)ADJUST LOCK PLATE 분해



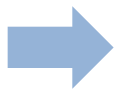
26)COMPRESSION SPRING 분해



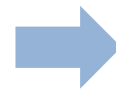
27)THRUST RACE 분해



28)THRUST BEARING 분해



29)BALL RETAINER 분해



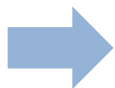
30)RETAINER RING 분해



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31) BALL RETAINER PLUG 분해



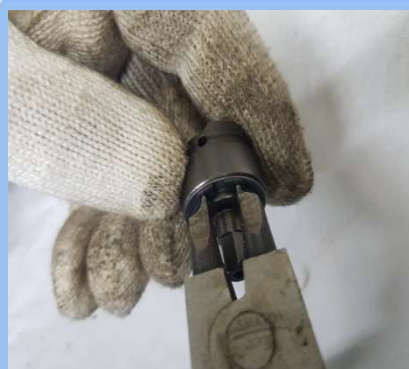
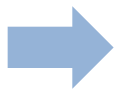
32) STEEL BALL 분해



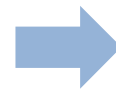
33)



34) CAM CLUTCH와 SPINDLE CLUTCH 분해



35) SNAP RING 분해



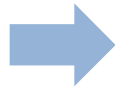
36) SPACER 분해



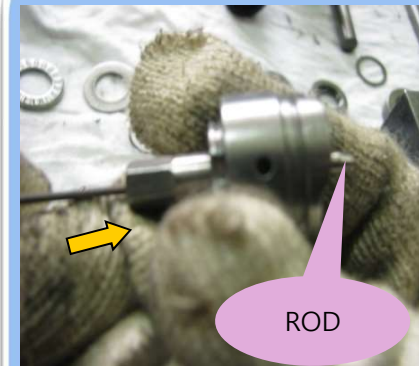
DS-4TS-10_Disassembly



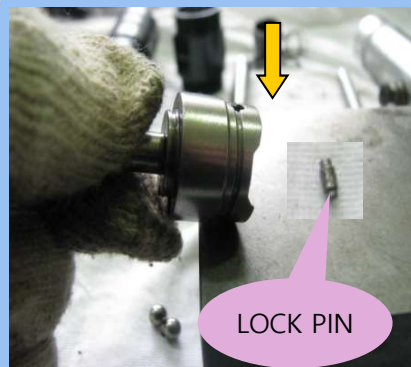
37) COMPRESSION SPRING 분해



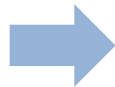
38) LATCH 분해



39) ROD 분해



40) LOCK PIN 분해



41) CAM CLUTCH 분해 모습



42) 조립 -> 분해 역순