



DMG-3M

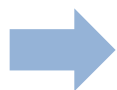
Maintenance Manual



DMG-3M_Disassembly



1) 제품확인



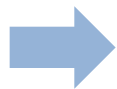
2) CASING과 COLLET CHUCK
CASING 분해



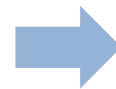
3) CASING과 COLLET CHUCK
CASING 분해 모습



4) CUSHION CLUTCH 분해



5) CONNECTOR 분해



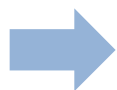
6) COLLET CHUCK CASING에 열
을 가한다.



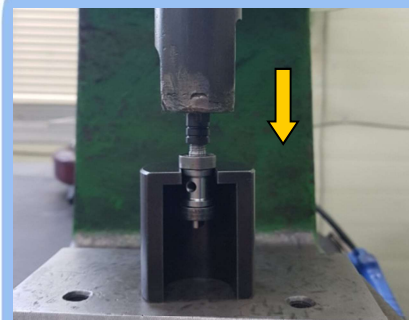
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7) COLLET CHUCK CASING과
COLLET CHUCK SHAFT 분해



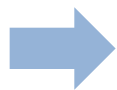
8) COLLET CHUCK CASING과
SHAFT 분해 모습



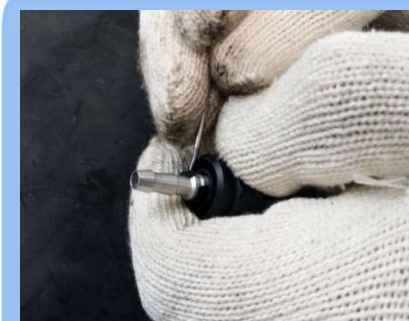
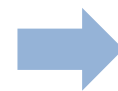
9) BEARING 분해



10) BEARING 분해



11) COLLET CHUCK CASING ASSY
분해 모습



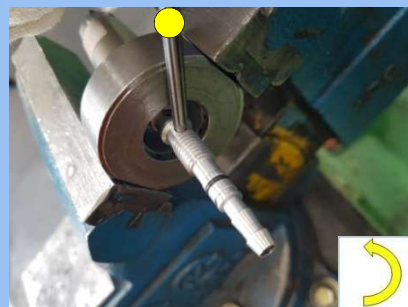
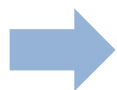
12) STOP RING 분해



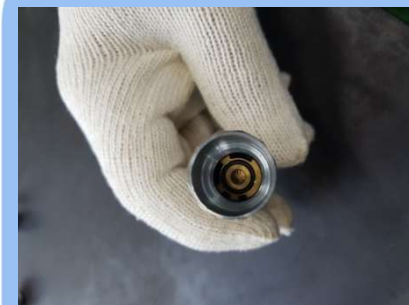
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13) VALVE HANDLE 분해



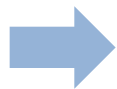
14) CASING과 VALVE 분해



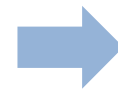
15) CASING에 O-RING, VALVE
PLUG 확인



16) O-RING과 VALVE 분해



17) CASING에서 ROTOR 분해



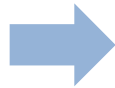
18) CASING과 ROTOR 분해 모습



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19) ROTOR와 BLADE 분해 모습



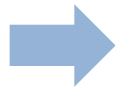
20) REAR PLATE 분해



21) REAR PLATE 분해 모습



22) CYLINDER 분해



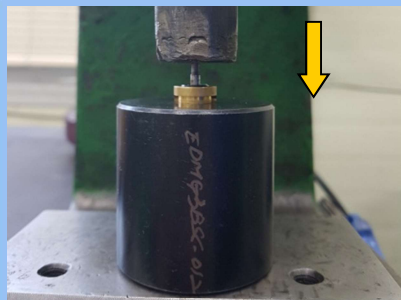
23) CYLINDER, REAR PLATE
분해 모습



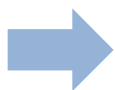
24) CLUTCH 분해



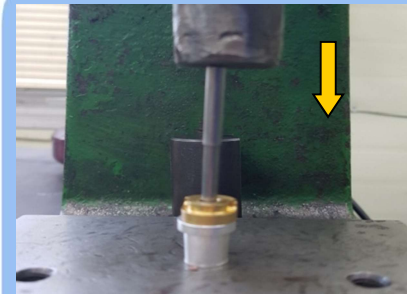
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25) ROTOR와 FRONT PLATE 분해



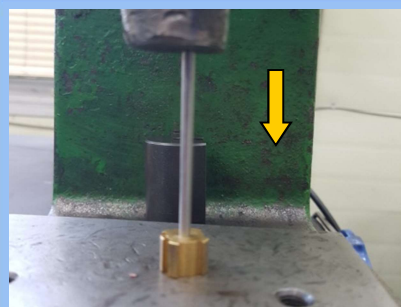
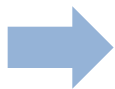
26) ROTOR, FRPNT PLATE,
CLUTCH 분해 모습



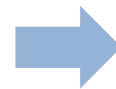
27) FRONT PLATE의 BEARING 분해



28) PLATE SPACER 분해



29) REAR PLATE 분해



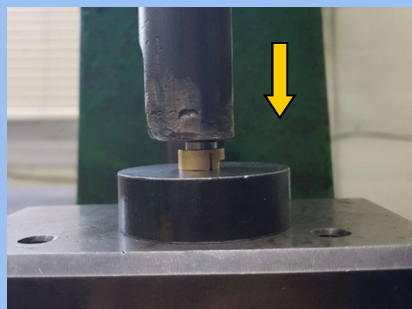
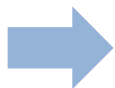
30) 전체 분해 모습



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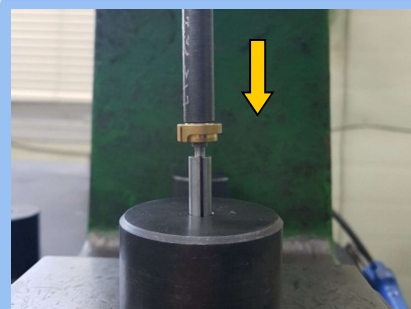
31) FLATE SPACER 조립



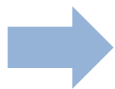
32) BEARING 조립



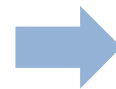
33) ROTOR SPACER 조립



34) ROTOR와 FRONT 조립



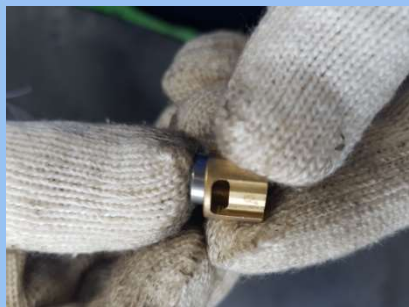
35) CLUTCH 조립



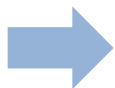
36) CLUTCH 조립



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37) BEARING 조립



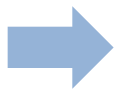
38) REAR PLATE 조립



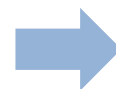
39) REAR PLATE 조립



40) CASING에 REAR PLATE 조립



41) CASING에 REAR PLATE
조립 모습



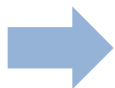
42) CASING에 CYLINDER 조립



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43)CYLINDER 조립 모습



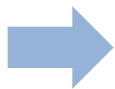
44)CYLINDER DOWEL 조립



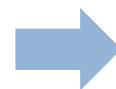
45)ROTOR에 BLADE 조립



46)CASING에 ROTOR 조립(1)



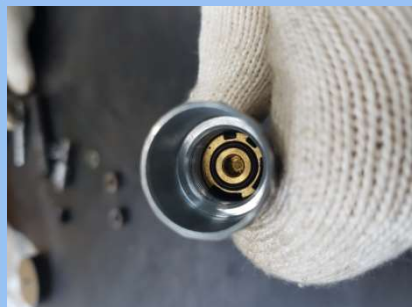
47)CASING에 ROTOR 조립(2)



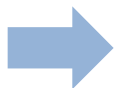
48)VALVE PLUG 조립



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49)O-RING 조립



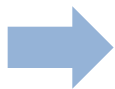
50)COLLET CHUCK SHAFT에
BEARING 조립



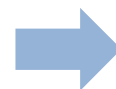
51) COLLET CHUCK SHAFT에
BEARING 조립



52)PLATE SPACER 조립



53)COLLET CHUCK CASING에
COLLET CUHCK SHAFT ASSY
조립



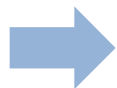
54)CONNECTOR 조립



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55) CUSHION CLUTCH 조립



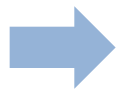
56) VALVE HANDLE 조립



57) STOP RING 조립



58) CASING과 COLLET CHUCK
CASING 조립



59) TEST