



DAC-3T

Maintenance Manual



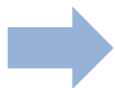
YANGSAN MACHINERY



DAC-3T_Disassembly



1)제품 확인



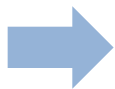
2)BODY PLATE 분해-1



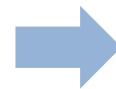
3)BODY PLATE 분해-2



4)BODY PLATE 분해 모습



5)INNER JOINT 분해-1



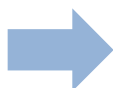
6)INNER JOINT 분해-2



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7)BODY ASSY 분해



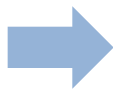
8)GUIDE SHAFT 분해



9)BODY ASSY, GUIDE SHAFT
분해 모습



10)GUIDE SHAFT의 SNAP RING
분해



11)GUIDE SHAFT에서
TOOL HOLD 분해



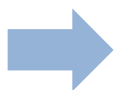
12)GUIDE SHAFT의 JOINT 분해



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13)GUIDE SHAFT의 BEARING
분해



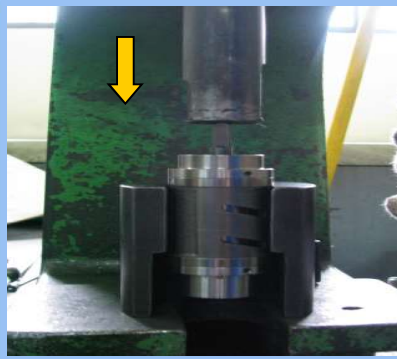
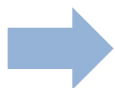
14)OUTER JOINT 분해



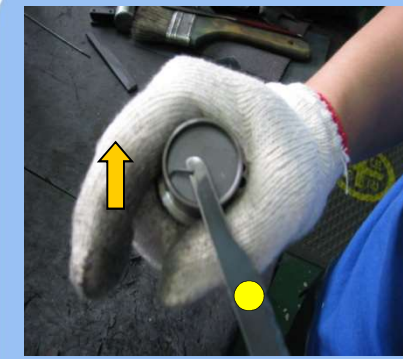
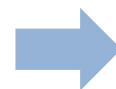
15)BODY의 BEARING 분해



16)CASING과 HANDLE BODY ASSY
분해



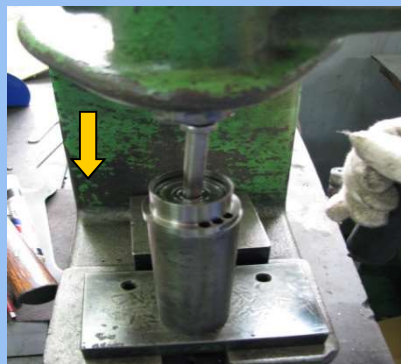
17)FRONT PLATE 분해



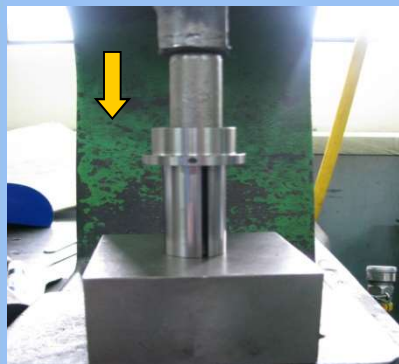
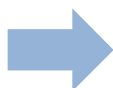
18)SNAP RING 분해



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19) REAR PLATE 분해



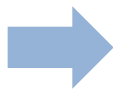
20) REAR PLATE 조립



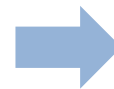
21) ROTOR와 REAR PLATE
간격 조정



22) BLADE 조립-1



23) BLADE 조립-2



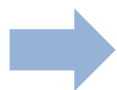
24) CYLINDER, FRONT PLATE 조립



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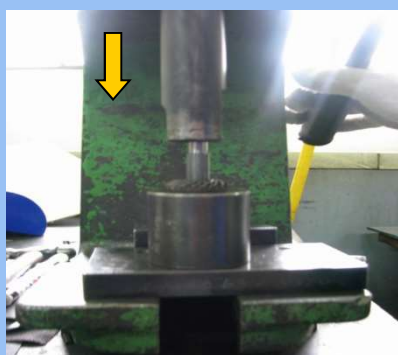
25)CASING에서 SPINDLE ASSY
분해



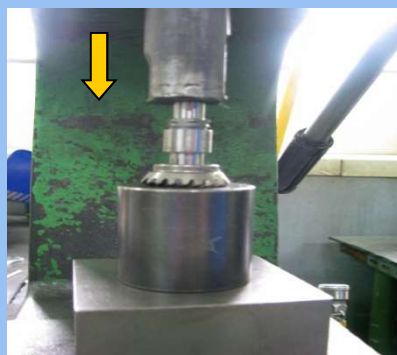
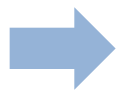
26)SNAP RING 분해



27)BEARING 분해



28)DRIVEN GEAR 분해



29)DRIVEN GEAR 조립



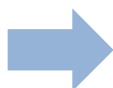
30)BEARING 조립



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31) BEARING 조립-1



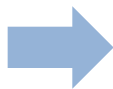
32) BEARING 조립-2



33) CASING 나사부 구리스 제거



34) CASING에 SPINDLE ASSY
조립



35) GUIDE SHAFT 구리스 제거



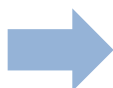
36) LOTITE(나사고정제) 도포



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37)GUIDE SHAFT 조립



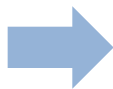
38)BODY 조립



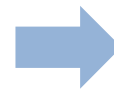
39)INNER JOINT 조립-1
(나사고정제 도포 후)



40)INNER JOINT 조립-2



41)BODY PLATE 조립-1



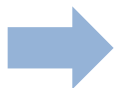
42)BODY PLATE 조립-2



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37)CASING에 ROTOR ASSY 조립



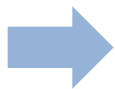
38)CASING에 HANDLE BODY ASSY 조립



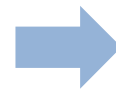
39)TEST



1)SET BAR를 TOOL HOLDER의
홀에 고정



2)TIP LOCK BOLT에 TIP 조립



3)L-WRENCH로 TIP을 조립